

**AMENDMENTS TO THE SPECIFICATION**

Please revise paragraph [0042] of the specification as follows:

[0042] After the crank pin 1 is pressed into the pin hole 2a, the elliptical plug member 3A or the oval-shaped plug member 3B will be pressed into the end portion of the hollow hole 1a in the crank pin 1. During in the press-in of the plug member 3A or 3B into the end portion of the hollow hole 1a in the press-in operation, a longitudinal direction d2 of the plug member ~~3a or 3b~~ 3A or 3B in its cross section, that is, the elliptical or oval-shaped direction of major axis d2 is selected so as to coincide with an up-and-down direction Z of the crank web 2.